

Date: Tuesday, 7/31/2007 9:12:48 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : RESERVOIR BOTTLE
Job Number : 29247	
Estimate Number : 10797	
P.O. Number : <i>N/A</i>	Part Number : K358044001
This Issue : 7/31/2007 S.O. No. : <i>N/A</i>	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : 10/30/2006 Type : PURCHASED PARTS	Drawing Revision : N/A
Previous Run : 25073	Material : <i>N/A</i>
Written By : _____	Due Date : 12/20/2006 Qty: 4 Um: Each
Checked & Approved By : _____	
Comment : Est Rev:A 03.09.11 New issue KJ/DS	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: \_\_\_\_\_ to Luxfer

P/N: L62W-001 Hoop Wrapped Cylinder

6.89" O.D x 20.75" long

Volume = 549 cu in Weight = 16.5 lbs Service Pressure = 3000 psi

Thread size = 1.125-12 UNF

Certificate of conformity is required

*See Attached*

2.0	K358044001	Bottle L62W-001
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Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)  
 Kwik Float Cylinders

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure certificate of conformity is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

5.0	SPRAY PAINTING	SPRAY PAINTING
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Comment: SPRAY PAINTING

prime and paint per QSI 005

Date: Monday, 30/10/2006 3:42:59 PM  
User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : RESERVOIR BOTTLE  
Job Number : 29247  
Estimate Number : 10797  
P.O. Number : Part Number : K358044001  
This Issue : 30/10/2006 S.O. No. : Drawing Number : N/A  
Prsht Rev. : NC Project Number : N/A  
First Issue : 11 Type : PURCHASED PARTS Drawing Revision : N/A  
Previous Run : 25073 Material :  
Written By : Due Date : 20/12/2006 Qty: 4 Um: Each  
Checked & Approved By :  
Comment : Est Rev:A 03.09.11 New issue KJ/DS

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 2378 to Luxfer  
P/N: L62W-001 Hoop Wrapped Cylinder  
6.89" O.D x 20.75" long  
Volume = 549 cu in Weight = 16.5 lbs Service Pressure = 3000 psi  
Thread size = 1.125-12 UNF  
Certificate of conformity is required

C206110/30 (4)

2.0 K358044001 Bottle L62W-001



Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)  
Kwik Float Cylinders

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Receive & Inspect For Transit Damage  
Ensure certificate of conformity is attached

R-4/12/19 (4)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

2-07-01-11 (4)

PAINTING

SPRAY PAINTING



25 07-07-30

(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: 2 Date: 07/09/20  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

ries

Date: Monday, 30/10/2006 3:42:59 PM  
User: Linda Lacelle

# Process sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RESERVOIR BOTTLE

Job Number: 29247

Part Number: K358044001

Job Number:



(P70)

Seq. #:

Machine Or Operation:

Description:

6.0

QC14

Inspect Spray Paint



Comment: Inspect Spray Paint

*240807 (2)*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *SH96*

*CP 07/08/08 (2)*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*107/08/01 (2)*

Job Completion



*12 08-08-15*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
11/08/07	60	Split W/O for Qty of 2 on this W/O. -1 2 on - 2 W/O	J 11/08/07	11/08/07	2	J 11/08/07	J 11/08/07

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

[illegible]

**Luxfer® Gas Cylinders Composite Cylinder Division****CERTIFICATE OF CONFORMANCE****CUSTOMER:** DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7  
CANADA**DATE:** 12/11/06**CUSTOMER P.O. NO. :** PO00002378**LUXFER S.O. NO. :** 63608**CUSTOMER DRAWING NO. :** N/A**REV. NO. :** N/A

ITEM	LUXFER PART NO.	REV	SAMPLE PLAN	DESCRIPTION	QUANTITY
1	L62W-001 ✓	B	N/A	COMPOSITE CYLINDERS 9.0 Liter / 207 Bar	4

<b>PREFIX:</b>	WS
<b>SERIAL NUMBERS:</b>	5243, 5246, 5247, 5249

We hereby certify that all materials of construction, processes of manufacture, required inspections and tests meet all applicable specification requirements. Material certifications, inspection and test results are available for review. We also certify that the above listed product items satisfactorily meet all purchase order, drawing and specification requirements for the revisions identified except for the following:

<b>EXCEPTIONS:</b>	NONE
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**SIGNED:** **TITLE :** Luxfer Representative**DATE:** 12/11/06**Setting the Standard Worldwide®**

CCD-11-96-33

3016 Kansas Ave.  
Riverside, CA  
92507 USA  
Tel: (909)-684-5110





**Luxfer Gas Cylinders**  
 A Division of Luxfer Inc.  
 3016 Kansas Avenue • Riverside • CA 92507  
 Telephone (951) 684-5110 • Fax (951) 328-1117  
 www.luxfercylinders.com



# PACKING LIST

## Shipping Address

DART AEROSPACE LTD  
 1270 ABERDEEN STREET  
 HAWKESBURY ON K6A 1K7  
 CANADA

## Information

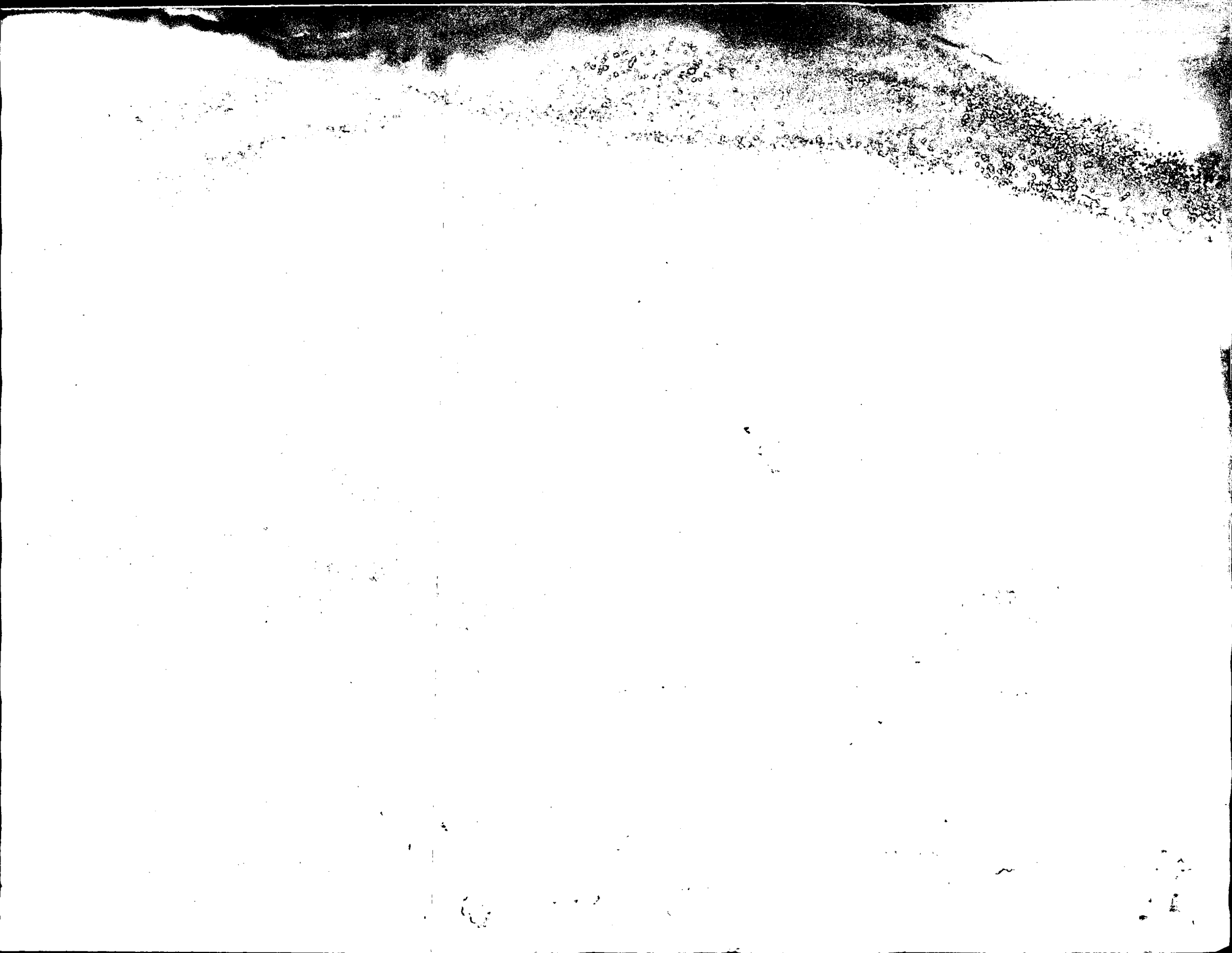
Document No.	80119705
Document Date	12/15/2006
PO No.	PO00002378
PO Date	11/07/2006
Sales Order No./Date	63608 11/07/2006
Customer No.	3464
Shipping Conditions	Standard
Terms of Delivery	FOB LUXFER PLANT, PREPAY AND ADD
Gross Weight	70.280 LB
Net Weight	59.600 LB
Volumes	3.400 FT3

1 of 1

## Shipping Details

Item	Material Description	Storage Location	Quantity	Weight
0010	<p><b>CERTIFICATE OF CONFORMITY REQUIRED WITH SHIPMENT            ALONG WITH NAFTA FOR SHIPPING INTO CANADA</b></p> <p>UPS TRACKING#            126XW5336850929155, 126XW5336852168769,            126XW5336852589377, 126XW5336851290986            12/11/06            UPS STANDARD - PREPAY/ADD</p> <p>L62W-001            CYLINDER, ALUMINUM FIBERWRAPPED, 62 CF</p> <p>Plant : 3            BASE MODEL            SERVICE PRESSURE            SURFACE FINISH            THREAD            INTERNAL FINISH            LABEL            APPROVING AUTHORITY</p>	<p>1</p> <p>L62W            4500 PSI            HOOPWRAPPED WITH FIBERGLASS            1:125-12 UNF 2B, STD GLAND            THERMO-CLEANED            CUSTOM LABEL APPLIED            DOT/TC - USA DOT/TRANS CANADA</p>	4 EA	70.280 LB
0020	<p>TEST REPORT            GOVERNMENT INSPECTION REPORT</p> <p>Plant : 3</p>		1 EA	





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HAWKESBURY ON K6A 1K7  
CANADA**DATE:** 12/11/06**CUSTOMER P.O. NO. :** PO00002378**LUXFER S.O. NO. :** 63608**CUSTOMER DRAWING NO. :** N/A**REV. NO. :** N/A

ITEM	LUXFER PART NO.	REV	SAMPLE PLAN	DESCRIPTION	QUANTITY
1	L62W-001	B	N/A	COMPOSITE CYLINDERS 9.0 Liter / 207 Bar	4

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<b>SERIAL NUMBERS:</b>	5243, 5246, 5247, 5249

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**SIGNED:****TITLE :** Luxfer Representative**DATE:** 12/11/06**Setting the Standard Worldwide®**

CCD-11-96-33

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